

## Weiche Farbe für welchen Bedruckstoff

| Farbsortenauswahl                  | 1 k Tampondruckfarbe |                        |                        |       | 1k und 2 k Tampondruckfarben |       |         |        |       |        | 2 k Tampondruckfarben |       |         |                        |
|------------------------------------|----------------------|------------------------|------------------------|-------|------------------------------|-------|---------|--------|-------|--------|-----------------------|-------|---------|------------------------|
|                                    | M 404                | M 708-2                | M 908-4                | M 615 | M 366                        | M 368 | M 420-2 | M 720  | M 745 | M 924  | M 702                 | M 727 | M 908-3 | M 909                  |
| Härterzugabe                       |                      |                        |                        |       | 10:1                         | 10:1  | 10:1    | 10:1   | 10:1  | 10:1   | 4:1                   | 4:1   | 4:1     | 20:1                   |
| Trocknungsart                      | Luft                 | NIR<br>140°C/20<br>min | NIR<br>140°C/20<br>min | Luft  | Luft                         | Luft  | Luft    | Luft   | Luft  | Luft   | Luft                  | Luft  | Luft    | NIR<br>140°C/20<br>min |
| ABS, SAN, ASA                      | ++                   |                        |                        |       | +                            | +     | O       | O      | ++    | +      | +                     | ++    | +       |                        |
| Polystyrol (PS)                    | +                    |                        |                        |       | ++                           | ++    | O       | ++     | ++    | O      | +                     | O     | +       |                        |
| Polycarbonat (PC)                  | ++                   |                        |                        |       | +                            | +     | ++      | ++     | ++    | ++     | +                     | +     |         |                        |
| Acrylglas (PMMA)                   | ++                   |                        |                        |       | ++                           | ++    | ++      | +      | ++    | +      | ++                    | ++    | ++      |                        |
| PVC hart                           | ++                   |                        |                        |       | +                            | +     | ++      | ++     | ++    | +      |                       |       |         |                        |
| PVC weich                          | ++                   |                        |                        |       | O                            | O     | O       |        |       |        |                       |       |         |                        |
| Polyamid (PA)                      |                      | +                      | +                      |       |                              |       |         | ++ (2) | + (2) | + (2)  | ++                    | +     | ++      | X                      |
| Vorbehandlung                      |                      |                        |                        |       |                              |       |         |        |       |        |                       |       |         |                        |
| Polypropylen (PP) Polyethylen (PE) | O                    |                        |                        |       | + (2)                        | + (2) | ++ (2)  | + (2)  |       | + (2)  | ++                    | +     | ++      |                        |
| Ohne Vorbehandlung                 |                      |                        |                        |       |                              |       |         |        |       |        |                       |       |         |                        |
| Polypropylen                       |                      |                        |                        | ++    |                              |       |         |        |       |        |                       |       |         |                        |
| Polyacetal (POM)                   |                      |                        |                        |       |                              |       |         | ++ (2) |       | ++ (2) | ++                    |       |         |                        |
| Nachbehandlung erforderlich        |                      |                        |                        |       |                              |       |         |        |       |        |                       |       |         |                        |
| Polyester                          |                      |                        |                        |       | + (2)                        |       | + (2)   | ++ (2) | + (2) | ++ (2) | ++                    |       |         |                        |
| Polyurethan (PUR)                  |                      |                        |                        |       | + (2)                        | + (2) | O       | + (2)  |       | + (2)  |                       | ++    |         |                        |
| TPE/TPU                            | O                    |                        |                        |       |                              |       |         |        |       |        |                       | O     |         |                        |
| Leder / Kunstleder                 | +                    |                        |                        |       |                              |       |         |        |       |        |                       |       |         |                        |
| Gummi                              |                      |                        |                        |       |                              |       |         |        |       |        |                       |       |         |                        |
| Silikon                            |                      |                        |                        |       |                              |       |         |        |       |        |                       |       |         |                        |
| Duroplaste                         | +                    | +                      |                        |       |                              |       |         | ++ (2) | + (2) | + (2)  | ++                    |       | ++      |                        |
| Glas                               |                      |                        |                        |       |                              |       |         |        |       |        |                       |       |         | ++                     |
| Metalle                            |                      | +                      | +                      |       |                              |       |         | +      |       |        | +                     | +     | +       | ++                     |
| Lackierte Oberflächen              | O                    |                        |                        |       |                              |       | O       | +      |       |        | ++                    | +     | ++      |                        |
| Papier / Holz                      |                      |                        |                        |       | ++                           | ++    | ++      | ++     |       | ++     |                       |       |         |                        |

++ = besonders geeignet für die Anwendung

+ = geeignet für die Anwendung

O = bedingt geeignet für die Anwendung

(2) = Verarbeitung mit Härter erforderlich