

M 404**Type:**

1-component ink

Unit:

Litre

Application:

PVC-hard, PVC-soft (like coated truck-awnings), composition leather, acryl glass, polycarbonate and pretreated polyester. On thermoplastics The M404 is deep-drawable. Prints on PVC are thermal- as well as high-frequency-weld-able, here the exception is opaque white.

Properties:

The M404 is glossy. On adapted substrates the M404 shows excellent resistance to weathering. This Ink is conform to EN 71part 3 Regulation (toy safety).

Drying:

The Potlife (processing time) is generally 8-10 hours. Physically drying by evaporation of solvents and chemically cross linking, heat application will reduce drying time and enhance adherence

Shades:

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- Standard shades
 - Euro-scale
 - Special shades

Agents:

Thinner fast: MV.4S-2, MV.4S and MV.4SP
Thinner normal: MV.4N
Retarder (slow): MVZ.4L
Retarder (very slow):MVZ.4D

Colour Adjustment:

Dilution: 30 - 40% per weight.
Dilution for white colour ca. 25-35% per weight.

Cleaner:

Universal cleaning agent: MR.4 or MR.2

Storage:

Unopened in original packaging two years at room temperature.

Suggestion:

Stir inks well before using. Conduct sample prints.

Annotation:

Obey safety data sheet. The information given in this technical data sheet are based on up to data knowledge of ITW MORLOCK GmbH and provide guidelines which are not obligatory due to the multitude of possible influences of the production environment.